

## Catalogue 2025/2026

Because perfection starts with the right foundation – and this is our dental material

### New Products:

3-D Printing Resins: model, tray, cast, gingiva

PMMA Discs and Blocks

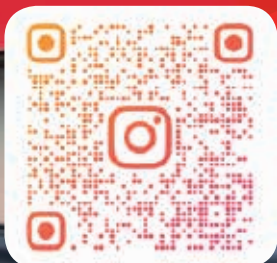
Beauty hard sheet wax

Zirconia Blocks (flyer)

MORE  
MORE EFFICIENCY  
WITH MORSA

[www.morsa-dental.de](http://www.morsa-dental.de)

DIN EN ISO 13485



@MORSA\_DENTAL\_GMBH\_1895





**The Roots of Our Precision - since 1895**

Our story begins where craftsmanship meets science: In the hands of dental technicians who demand the highest precision and quality. But we wanted to do more than just produce dental materials. We wanted to revolutionize the industry.

**Innovation Meets Tradition:**

With a hundred years of experience in material research and cutting-edge technology, we have developed dental materials that guarantee superior moldability and absolute dimensional accuracy. Each product undergoes rigorous quality control to meet the high standards of dental technology.

**The Promise: Perfect Results for Perfectionists.** We understand the challenges that dental technicians face daily. That's why our dental materials not only offer outstanding physical properties but also an unparalleled user experience – enabling efficient work and the best possible results.

**Our Mission: The Partner for Precision**

We are more than just a material supplier – we are partners and supporters of dental laboratories worldwide. Through close collaboration with dental technicians and continuous research, we drive innovation to actively shape the future of dental technology.

Our brand stands for:

- Highest Quality – Developed with experts, tested under real conditions.
- Perfect Workability – Optimal formability and residue-free burnout.
- Future-Oriented Innovation – Setting new standards in dental material technology.

**Because perfection starts with the right foundation – and this is our dental material**

Established 125 years ago, MORSA has more than a century of experience within the dental profession. MORSA products are renowned among dentists, dental technicians, and private label clients for their quality, durability and predictability.

For more than a century we at MORSA GmbH GERMANY have produced dental materials that meet the most demanding expectations when it comes to quality and reliability. We are an innovative enterprise whose different departments are run by expert specialists. Since a long time we have sold our products over distributors in more than 50 countries worldwide based on the principles of stability and accountability. Our main production facility, company headquarters and distribution center is situated in Krumbach (Germany) not far from Munich with production and sales cover approximately 8100 m<sup>2</sup> of space. We produce waxes and also other materials for different other branches, for example for orthopaedics, epithetics, cytology, investment casting industry and for technical applications. As a prominent player in the worldwide OEM market we manufacture private label products for suppliers all over the world since many decades. We are ready to expand our international engagement with competent dealers who will sell our excellent quality products as their private label.

**Quality and control:**

Based on modern quality management systems our production is subject of strong quality control with continuous improvements in production processes and efficiency. The high quality of MORSA products and raw input material is furthermore controlled in our own laboratory. In addition in our modern research and quality control department of MORSA Dental new product lines have been created and special methods for finest filtering of the raw material has been developed to top the increasing quality requests in this field. Because of this MORSA has gained international reputation for exceptional quality, reliability and innovation. MORSA products are manufactured to ISO 13485:2016 and to ISO 9001:2008



**Principles**

The MORSA brand name is a byword for reliability, premium quality, and outstanding service. As a medium-sized, family owned and managed organisation small enough to act flexibly, independently, and consistently.

# THE WORLD OF DENTAL WAXES



### New parameter for assessing MORSA waxes

Due to the ever increasing demands on dental waxes, in this new MORSA catalogue we have given our range of waxes additional technical parameter, e.g. average setting point, melting point, dropping point, ash content, penetration. In particular the ash content of the wax gives the user important information on whether the wax has the ability to combust without leaving a residue. The lower the penetration value, the harder the wax.

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"The improvement of dental waxes, especially that for the CAD/CAM – technology, is game-changing for our work"

JAN LANGNER





1

CAD/CAM  
MATERIALS



## 1.1 CAD/CAM Waxblanks for Pressable Ceramics

### New techniques demand new materials.

Just in the past few years, options provided by CAD/CAM technology have developed at such a high pace that the necessary materials could only be developed in the second instance. Our search for the appropriate waxes for this technology did not convince us of resinenriched wax blanks.

The 98 mm blanks are also available in 14, 16, 18, 20, 25 and 30 mm sizes.



Carving or adding is as easy as producing a regular outline wax. Easy to cast, press and to carve.

#### Properties:

Drop melting point: 77 -83 °C

Penetration : 1 - 5

**Order no. DR 000 920 HD 806-20**  
yellow, 98.5 x 20 mm, 1 piece

**Order no. DR 000 930 HD 805-20**  
cream, 98.5 x 20 mm, 1 piece

## 1.2 CAD/CAM Millable Waxblanks for Casting

Waxblanks are synthetic wax blanks for the fabrication of wax models. These special wax blanks are not intended for intra-oral use! They burn out without trace. For up to 30 units. The material can be used to make frameworks for crown and bridge models. These models can be used in the lost wax process when casting, when making dental restorations. Leaves no residue and easily machined with a low coefficient of thermal expansion.

The 98 mm blanks are also available in 14, 16, 18, 20, 25 and 30 mm sizes see overview page 7 and in different colors



#### Properties:

Chem. composition:  
synthetic wax

Odour: odourless

Colour: white opaque / yellow

Drop melting point: 100 -130 °C

Density: 0,97 g/cm<sup>3</sup>

Solubility in water: not soluble

**Order no. 000 900 HD 830-20**  
white, 98.5 x 20 mm, 1 piece

**Order no. DR 000 950 HD 830-20**  
grey, 98.5 x 20 mm, 1 piece

**Order no. DR 000 970 HD 830-20**  
blue, 98.5 x 20 mm, 1 piece



1.4

# NOVELTY IDS 2021 TRI-COLOR WAX-BLANK

new way in  
diagnostic and aesthetic

ZTM Rudolf Reil, Naburg

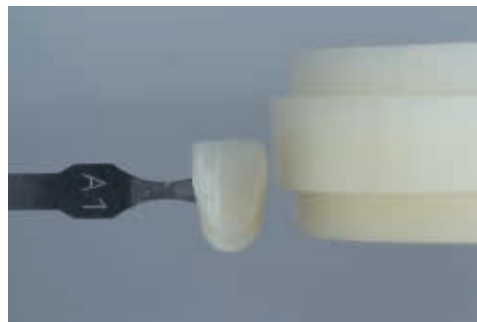


## Advantages for laboratory and dentists:

- o Fitting of esthetic wax-ups in the patient's mouth
- o consultation between dentist and laboratory
- o inexpensive fast processing
- o very good processing for shape changes during patient consultation
- o quick subtractive and additive changes can be implemented immediately
- o can be used for press ceramics
- o Multifunctional esthetic wax for multiple indications, brilliant in processing



Order no. DR 000 999 HD 830-20



## Overview Wax Blank Sizes

Farbe/color:	weiß/white	grau/grey	blau/blue	pink/pink	creme/cream
<b>Stärke/thickness:</b>					
<b>10</b>	DR000900HD830-10	DR000950HD830-10	X	X	X
<b>12</b>	DR000900HD830-12	DR000950HD830-12	DR000990HD830-12	X	X
<b>14</b>	DR000900HD830-14	DR000950HD830-14	DR000970HD830-14	X	DR000930HD804-14
<b>16</b>	DR000900HD830-16	DR000950HD830-16	DR000970HD830-16	X	X
<b>18</b>	DR000900HD830-18	DR000950HD830-18	DR000970HD830-18	X	X
<b>20</b>	DR000900HD830-20	DR000950HD830-20	DR000970HD830-20	X	DR000930HD804-20
<b>25</b>	DR000900HD830-25	DR000950HD830-25	DR000990HD830-25	X	X
<b>30</b>	X	X	X	DR000732HD830	X

### 1.5 MORSA CAD Wax gingiva - Prothetik

For making functional try ins and individual bite rims in the complete denture technique

The discs can also be used for conventional finishing procedures in injection and pressing

techniques - the ability to boil it out for wax removal makes it possible

MORSA CAD Wax gingiva



Order no. DR 000 732 HD 830-M

### 1.6 MORSA TRY IN ART WAX is used for a natural reproduction of gingiva areas during wax setup.

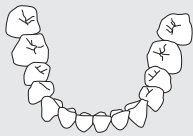
Imitation of dark gingiva areas and light gingiva areas with waxes allows to create natural design perfect for trial fitting in the mouth of the patient. The fitting will also be more easy for the patient because of close to natural color of wax-up. The use of waxes in different colors which can be easily mixed does mean there are no additional costs or extra work for the dental technician.



Order no. DM 000 172 VA 804

# 2.

## FULL AND PARTIAL DENTURE PROSTHETICS



## MORSA'S LEADING RANGE OF PERFECTLY GRADED MODELLING WAXES.

MORSA waxes comply with ISO 15854. Each wax has a precisely controlled softening profile.

### 2.1 Pink Sheet Waxes (Set-up wax/modelling wax/baseplate wax)

**All sheet waxes are fully combustible:**  
**Ash Content: 0.000-0.005**

#### 2.1.1 Modelling wax Special

**High quality elastic plate wax for the whole resin prosthetics. Composition based on a perfect combination of microwaxes, paraffin, natural waxes and bees' waxes. High edge and breaking stability as well as extremely low thermal contraction. It can be modelled and cut very well**

- the top-selling MORSA sheet wax
- made from the best raw materials - very high bees' wax content
- two different seasonal qualities for summer and winter
- two different sheet thicknesses 1.25 mm and 1.5 mm
- pleasant elastic quality during processing
- low degree of thermal contraction when cooling down
- no risk of unintentional changes in the set-up
- precise reproductive accuracy
- good wax-up characteristics
- high strength
- setting point: 59 °C for summer wax / ash content 0.002
- setting point: 57 °C for winter wax / ash content: 0.000
- sheet size: 175 x 80 x 1.25 mm and 175 x 80 x 1.5 mm
- available in 500 g / 2.500 g



**Order no. DM 000 106 VA 804**  
**Summer** 175 x 80 x 1.25 mm, 500 g

**Order no. DM 000 108 VA 804**  
**Summer** 175 x 80 x 1.50 mm, 500 g

**Order no. DM 000 102 VA 804**  
**Summer** 175 x 80 x 1.25 mm, 2.5 kg

**Order no. DM 000 104 VA 804**  
**Summer** 175 x 80 x 1.50 mm, 2.5 kg

**Order no. DM 000 107 VA 804**  
**Winter** 175 x 80 x 1.25 mm, 500 g

**Order no. DM 000 109 VA 804**  
**Winter** 175 x 80 x 1.50 mm, 500 g

**Order no. DM 000 103 VA 804**  
**Winter** 175 x 80 x 1.25 mm, 2.5 kg

**Order no. DM 000 105 VA 804**  
**Winter** 175 x 80 x 1.50 mm, 2.5 kg



### 2.1.2 Sheet wax Top-Techno

**High-grade all-round plate wax. Harder than special summer. Light elasticity and light adhesiveness during fixing teeth.**

- Especially cost-effective
- All-round wax for the entire range of prosthodontics
- quick to set after application
- pleasantly during processing
- low degree of thermal contraction when cooling down
- no risk of unintentional changes in the set-up
- precise reproductive accuracy
- good wax-up characteristics
- high strength
- setting point: 59 °C / ash content: 0.002
- sheet size: 175 x 80 x 1.25 mm
- available in 500 g / 2.500 g



**Order no. DM 000 129 VA 804**  
175 x 80 x 1.25 mm, 500 g

**Order no. DM 000 130 VA 804**  
175 x 80 x 1.25 mm, 2.5 kg



### 2.1.3 Baseplate wax Extra Hard Super

**is a high temperature stability modelling wax. This wax is comfortable to model because it is stiff but not brittle and can be well cut without distortions the ideal summer wax even at high temperatures**

- quick to set after application
- pleasantly during processing
- low degree of thermal contraction when cooling down
- no risk of unintentional changes in the set-up
- precise reproductive accuracy
- good wax-up characteristics
- high strength
- setting point: 65° C / ash content: 0.000
- sheet size: 175 x 80 x 1.25 mm
- available in 500 g



**Order no. DM 000 101 VA 804**  
175 x 80 x 1.25 mm, 500 g



### 2.1.4 Sheet cast wax 1184

Red and hard quality  
very opaque



**Order no. DM 000 199 VA 804**  
175 x 80 x 2.0 mm, 2.5 kg



### 2.1.5 Sheet wax Future

- Best quality wax, suitable for the entire range of prosthodontics
- high bees wax content
- two different sheet thickness 1.25 mm and 2 mm
- very cost-effective
- high strength
- setting point: 59° C / ash content: 0.004
- sheet size: 175 x 80 x 1.25 mm
- available in 500 g / 2.500 g



**Order no. DM 000 133 VA 804**  
175 x 80 x 1.25 mm, 500 g

**Order no. DM 000 134 VA 804**  
175 x 80 x 1.25 mm, 2.5 kg

**Order no. DM 000 135 VA 804**  
175 x 80 x 2.00 mm, 500 g

**Order no. DM 000 136 VA 804**  
175 x 80 x 2.00 mm, 2.5 kg



### 2.1.6 Set-up wax Euro

**This softer wax is very easy to model and cut. During shaping EURO does not reset and offers a high adhesive strength without sticking. Versatile wax for resin prosthetics.**

- High modelling capability
- Edge stable
- Elastic and plastic
- All-round wax für the entire range of prosthodontics
- quick to set after application
- low degree of thermal contraction when cooling down
- no risk of unintentional changes in the set-up
- good wax-up characteristics
- setting point: 55° C / ash content: 0.000
- sheet size: 175 x 80 x 1.25 mm
- available in 500 g

**Order no. DM 000 123 VA 804**  
175 x 80 x 1.25 mm, 500 g

**Order no. DM 000 124 VA 804**  
175 x 80 x 1.25 mm, 2.5 kg



### 2.1.7 Modelling wax Standard

**Very cost effective all-round modelling wax.**

- Setting point: 57 °C
- ash content: 0.005
- sheet size: 175 x 80 x 1.25 mm
- available in 500 g / 2.500 g



**Order no. DM 000 138 VA 804**  
175 x 80 x 1.25 mm, 500 g

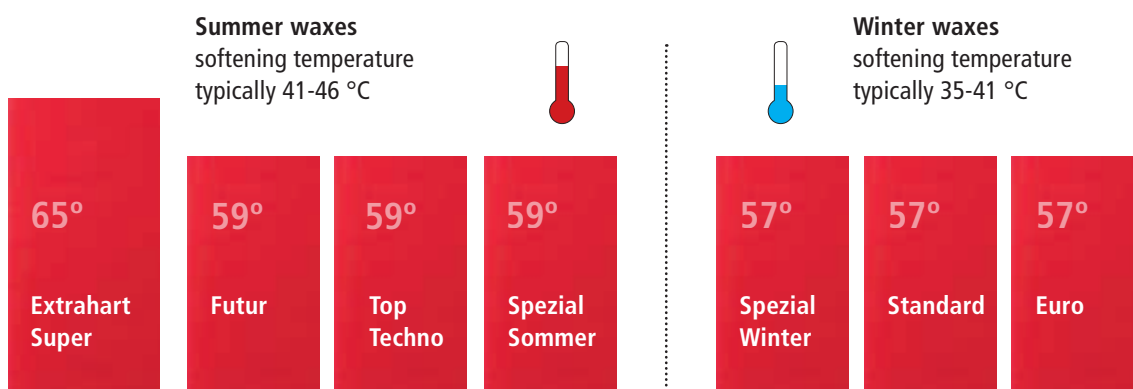
**Order no. DM 000 139 VA 804**  
175 x 80 x 1.25 mm, 2.5 kg

**Order no. DM 000 141 VA 804**  
175 x 80 x 1.50 mm, 500 g

**Order no. DM 000 142 VA 804**  
175 x 80 x 1.50 mm, 2.5 kg

**Order no. DM 000 147 VA 804**  
175 x 80 x 2.00 mm, 500 g

**Order no. DM 000 148 VA 804**  
175 x 80 x 2.00 mm, 2.5 kg



NEW

### 2.1.8 Beauty hard ARTICULAR

The new Beauty hard set-up is characterized by its very high hardness and exceptionally high resistance to distortion. Distortion of the wax-up is therefore prevented even during longer try-ins. The slight tackiness of the wax supports the fixation of the teeth.

Temperature-resistant, hard, four-seasons setting-up wax with high softening temperature.

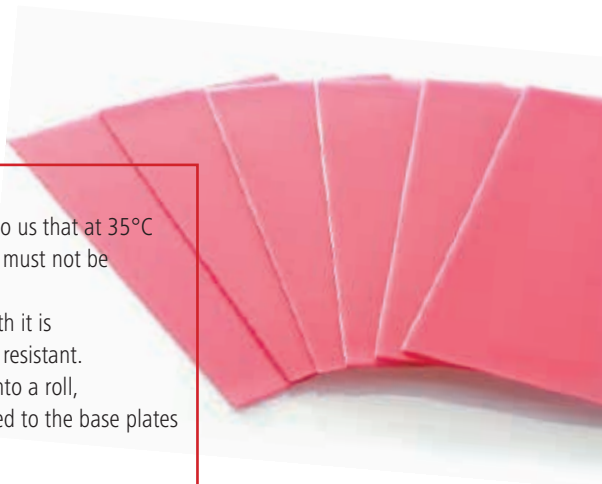
Used for setting up denture teeth in wax for all prosthetic restorations, e.g. equally suitable for partial and full acrylic dentures, chrome cobalt saddles, immediate and temporary dentures and extensions. The natural-looking gingival shading corresponds to hot and cold curing denture acrylics.



- High flow temperature enables longer try-ins and use of duplicating gels
- Minimum spring-back (low)
- High shape and dimensional accuracy
- Low setting contraction, minimum warpage of the set-up after cooling

#### Features:

It was particularly important to us that at 35°C (mouth temperature) the wax must not be softer than at 22° or 18°; so when it is tried in the mouth it is still HARD and pressure / bite resistant. It should be easily formable into a roll, which can be securely attached to the base plates and glued to the base plates.



**Important: The wax has a long processing range and thus allows the technician sufficient time for the tooth set-up. The adhesive strength of the wax fixes the teeth securely in the wax denture.**

Beauty hard ARTICULAR  
Inhalt: 500g · Thickness: 2mm

Color: pink,  
**for taking bite occlusal records**

Size: 175 x 80 x 2mm



VE: 500g

**Order no: DM000194VA804**

NEW

### 2.1.9 ECO-Natural Modelling Wax 66

Our best modelling wax. The addition of resins increases the carving properties of the wax making it suitable for contouring and characterisation of the denture base from try-in through to fit.

**Order no: DM0266VA804**

Size: 175 x 80 x 2mm



VE: 500g

Dimensionally stable even with longer try-ins.

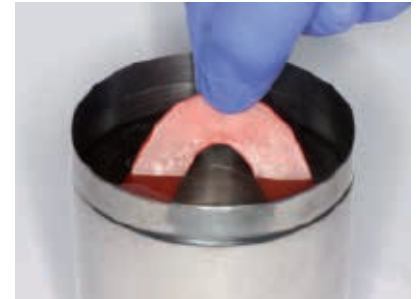


## 2.1.10 Quick-Bite Stop-Spacer Innovative Orthodontic bite wax - patented

Article.Number : DBSH0001 20 Pieces per Package



- Innovative bite wax for use in splint therapy, sleep medicine and orthodontics. Patented by Prof. Godt / Schweizer, Dental Technician. Easy, reliable bite registration with defined occlusal height using integrated stops.
- Wax bite with defined occlusal height (2 mm) for use in orthodontics, sleep medicine, bruxism appliances and bite-lifting appliances.



Easy, reliable use. Using this bite wax your team will be able to take reliable, reproducible bite registrations, highly improved speed (quickly heated, quickly cooled). For reliable bite registration with orthodontic appliances, bruxism and bite-raising appliances, in sleep medicine.

### How to use:

- The wax bite must be immersed in a 45°C warm water tank for 20-25 seconds before use. After insertion in the mouth and slight adaptation to the upper or lower dental arch, the lower jaw should be moved to the target position. The patient should then bite slowly together until she/he feels noticeable resistance and stops. The bite can then be removed and checked visually. The correct bite depth is identified by the colourings of the impressions.
- The wax bite can be used in the dental lab in the usual way.



**VDDI**  
Dental Solutions.  
German Manufacturers.

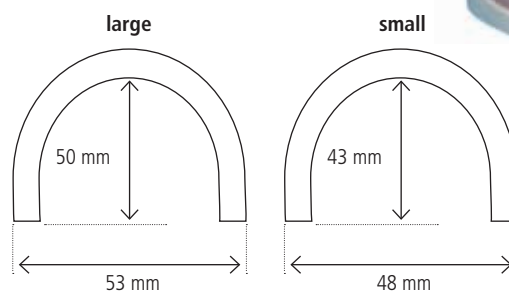
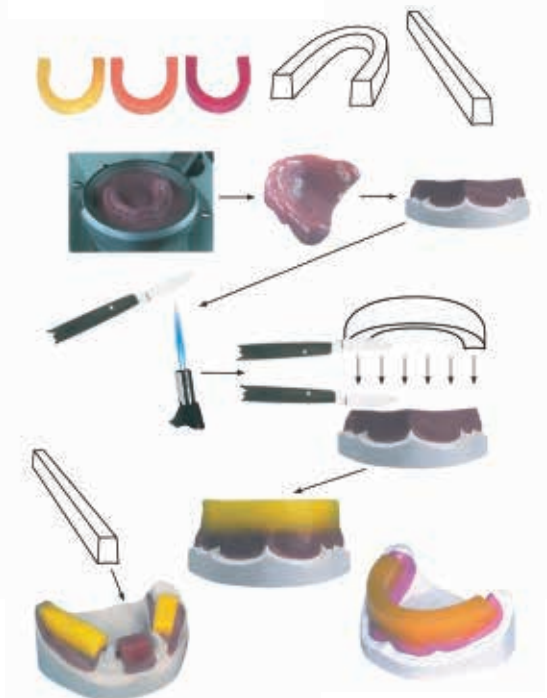


## 2.2 Further types of prosthetic waxes

### 2.2.1 Occlusal rims, preformed (horse shoe shaped)

- for the production of full occlusal rims
- performed dental arches
- no more time consuming re-shaping of preformed party required
- Optimal fit on the alveolar ridge due to basal groove
- quickly adaptable to every oral situation
- quick and easy to re-shape when in a warmed state
- form stability after cooling guarantees accurate bite registration
- simplified visual control due to opaque colours
- available in three hardnesses and three colours:
  - soft = yellow penetration: 30
  - medium hardness = red penetration: 25
  - hard = pink penetration: 23
- available with strawberry flavour, red, penetration: 28
- available in two sizes each with 100 pcs.
  - small rim = Standard: height 10 mm, length 43 mm, width 48 mm
  - large rim = Standard: height 12 mm, length 50 mm, width 53 mm

<b>Order no. DB 000 112 AU 803</b> small, yellow (soft), 100 pcs.
<b>Order no. DB 000 113 AU 803</b> large, yellow (soft), 100 pcs.
<b>Order no. DB 000 114 AU 804</b> small, red (medium hardness), 100 pcs.
<b>Order no. DB 000 115 AU 804</b> large, red (medium hardness), 100 pcs.
<b>Order no. DB 000 116 AU 805</b> small, pink (hard), 100 pcs.
<b>Order no. DB 000 117 AU 805</b> large, pink (hard), 100 pcs.





### 2.2.2 Bite registration wax in rods

- for the production of partial occlusal rims
- for placing onto partial metal denture saddles
- for accurate bite registration
- on warming, as tough as bees' wax
- stable after cooling
- simplified visual control due to opaque colours
- available in three different hardnesses and three colours  
yellow = soft, penetration: 30  
rod = medium hardness, penetration: 25  
pink = hard, penetration: 23
- 108 x 10 x 10 mm
- available in 490 g / 1.850 g



new with basal groove

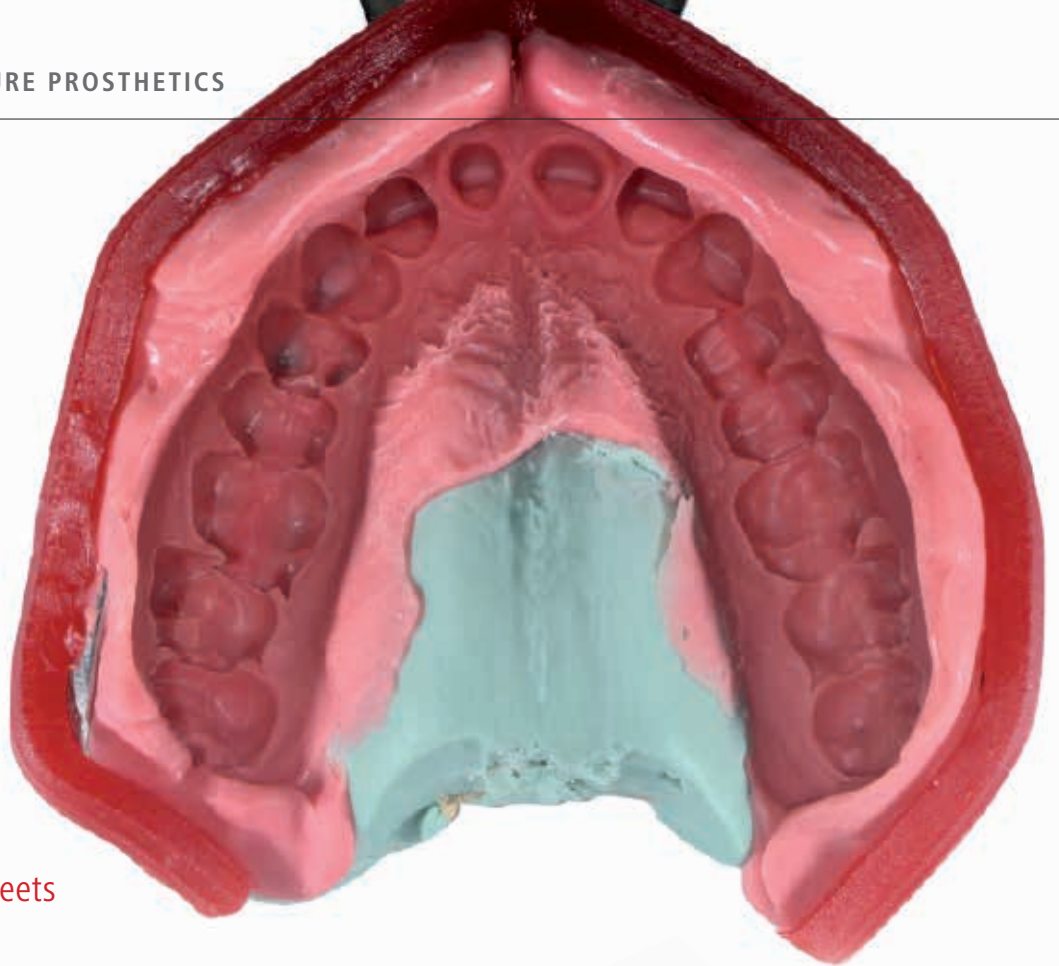
<b>Order no. DB 000 101 AU 803</b> yellow (soft) 108 x 10 x 10 mm, 490 g
<b>Order no. DB 000 102 AU 804</b> red (medium hardness) 108 x 10 x 10 mm, 490 g
<b>Order no. DB 000 103 AU 805</b> pink (hard) 108 x 10 x 10 mm, 490 g
<b>Order no. DB 000 201 AU 803</b> yellow (soft) 108 x 10 x 10 mm, 1.850 g
<b>Order no. DB 000 202 AU 804</b> red (medium hardness) 108 x 10 x 10 mm, 1.850 g
<b>Order no. DB 000 203 AU 805</b> pink (hard) 108 x 10 x 10 mm, 1.850 g

### 2.2.3 Occlusal rim wax in rods

- for the production of full occlusal rims
- for placing onto partial metal denture saddles
- for accurate bite registration
- on warming, as tough as bees' wax
- stable after cooling
- simplified visual control due to opaque colours
- available in three different hardnesses and three colours:  
yellow = soft, penetration: 30  
rod = medium hardness, penetration: 25  
pink = hard, penetration: 23
- 108 x 10 x 10 mm
- available in 2.000 g

<b>Order no. DB 000 105 AU 803</b> yellow (soft), 180 x 10 x 10 mm 500 g
<b>Order no. DB 000 106 AU 804</b> red (medium hardness) 180 x 10 x 10 mm, 2.0 kg
<b>Order no. DB 000 107 AU 805</b> pink (hard), 180 x 10 x 10 mm 2.0 kg





### 2.3 Alu bite registration sheets

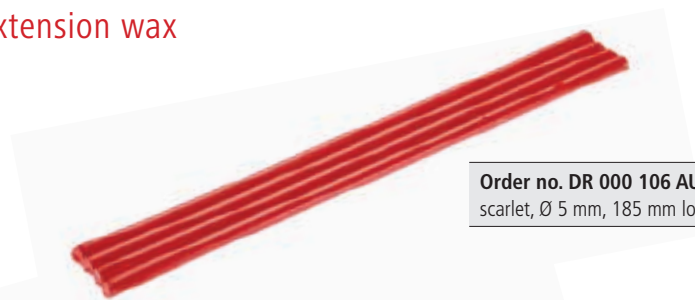
- a hard bite registration wax
- for precise bite registrations
- clearly recognisable impression
- stable wax sheets (2 mm thickness) with a high aluminium content
- process in a warmed state
- heat up in warm water or using a Bunsen burner
- colour: silver
- setting point: 22 °C, penetration: 18
- sheet size: 175 x 80 x 2 mm
- available in 12 sheets / 250 g



**Order no. DB 000 104 HA 806**  
silver, 175 x 80 x 2.5 mm, 250 g

### 2.4 Functional edge and impression tray extension wax

- high degree of plasticity
- exact dorsal dam
- adequately adhesive
- melting point: 70 - 74 °C
- dimensions: ø 5 mm, 185 mm long
- available in 32 sticks / 110 g



**Order no. DR 000 106 AU 807**  
scarlet, ø 5 mm, 185 mm long

### 2.5 Boxing wax

- for boxing-in impressions prior to casting
- fox extending the tray edges
- no heating-up required
- colourless
- available as sticks of 300 x 28 x 1 mm; Weight 500 g



**Order no. DR 000 104 HA 802**  
colourless, 300 x 28 x 1 mm  
gross 500 g

### 2.6 Setting/Mounting wax

- for setting-up teeth in full and partial dentures
- no unintentional changes in the wax-up after cooling
- available in the colours red and black
- available in sheets with dimensions: 175 x 80 x 2,5 mm
- available as 500 g



**Order no. DR 000 102 VA 805**  
red, 175 x 80 x 2.5 mm

CE

CE

CE

## 2.7 Sticky wax

### 2.7.1 MORSA sticky wax

- universally applicable sticky wax for all areas of prosthodontics
- high adhesive strength
- hard, but not brittle
- for the fixation of acrylic teeth in a matrix
- for the fixation of a matrix to a model
- joins base sheets to bite registrations
- colour: yellow and pink
- dimensions: 100 x 40 x 20 mm
- available as six bars at a total of 370 g
- Melting point: 64-66 °C



**Order no. DK 000 110 HD 803**  
yellow, discs, gross 320 g

**Order no. DK 000 111 HD 804**  
pink, discs, gross 320 g

**Order no. DK 000 400 HD 803**  
yellow, 100 x 40 x 20 mm  
bars, gross 370 g

**Order no. DK 000 500 HD 804**  
pink, 100 x 40 x 20 mm  
bars, gross 370 g

**Order no. DK 000 107 AU 804**  
pink, Ø 7 mm, 15 mm long  
24 sticks

### 2.7.2 Original Friese sticky wax

- the classical sticky wax
- extremely high adhesive characteristics
- for the fixation of acrylic teeth in a matrix
- for the fixation of a matrix to a model
- joins base sheets to bite registrations
- very quick setting
- no risk of unintentional changes to the wax-up
- shape stability
- colour: rose
- packaged as 24 sticks, dimensions: Ø 7 mm, 15 mm long
- melting point: 59 - 63 °C



**Order no. DK 000 112 HD 804**  
pink, Ø 75 mm, 8 mm thick  
10 discs

**Order no. DK 000 105 HD 804**  
Ø 75 mm, 8 mm thick  
discs, gross 1 kg

- available as ten discs, dimensions: Ø 75 mm, 8 mm thick
- available in packs of 1 kg discs

CROWN AND  
BRIDGE TECHNIQUE



3.



### 3.1 Crown waxes

- the well-proven all-round crown wax for the crown and bridge technique
- very good characteristics for the preparation of wax-up and carving techniques
- opaque and intensive colouration of the waxes makes the contours in wax-ups easy to see
- very good wax-up qualities
- minimal shrinkage
- very good fitting accuracy
- easy to carve
- available in two colours: grey and dark green  
grey: setting point: 80,5 °C, ash content: 0.106  
dark green: setting point: 83,5 °C, ash content: 0.000
- available in clip-clap tins of 65 g
- available in cylinders of 70 g



**Order no. DR 000 114 HD 813**  
dark green, 65 g, tin

**Order no. DR 000 115 HD 814**  
grey, 65 g, tin

**Order no. DR 000 150 HD 813**  
dark green, 70 g, cylindre

### 3.2 Inlay waxes

- for the fabrication of occlusal surfaces
- minimal contraction
- optimal stability
- good waxing qualities
- very good fitting accuracy
- easy to carve
- available in two colours  
grey and dark green  
grey: setting temperature: 79 °C, ash content: 0.006  
dark green: setting temperature: 73 °C, ash content: 0.002
- available in clip-clap tins of 65 g



**Order no. DR 000 116 HD 813**  
dark green, 65 g, tin

**Order no. DR 000 117 HD 814**  
grey, 65 g, tin

### 3.3 Modelling wax Universal/carving wax

#### These were the conceptual aspects:

1. Keep shrinkage during solidification to a minimum
2. Burn-out residue-free
3. Remain opaque when warmed
4. High-contrast color
5. Optimum carving properties
6. Pinpoint application and flooding onto a cold surface

This new development implements all of these demands.  
Wax by dental technicians, for dental technicians.

In plaster colours!



**Order no. DR 000 128 HD 806**  
Universal modelling wax,  
yellow, 65 g, tin

**Order no. DR 000 129 HD 805**  
Universal modelling wax,  
dentin, 65 g, tin

**Order no. DR 000 158 HD 806**  
Universal modelling wax,  
yellow, 70 g, cylindre

**Order no. DR 000 159 HD 805**  
Universal modelling wax,  
dentin, 70 g, cylindre

**Order no. DR 000 210 HA 802**  
Memoryeffect wax, isolating  
white, 65 g, tin



### 3. CROWN AND BRIDGE TECHNIQUE

#### 3.4 Milling wax

- ideal for milling and carving
- chips cleanly
- produces smooth surfaces
- available in the colour blue
- Ash content: 0.002
- Setting point: 67 °C
- available in clip-clap tins of 65 g
- available in cylindres of 70 g



**Order no. DR 000 118 HD 800**  
blue, 65 g, tin

**Order no. DR 000 151 HD 800**  
blue, 70 g, cylindre

#### 3.5 Cervical wax

- for accurately fitting margins
- ideal for edges of crowns due to stress free application and low setting shrinkage
- good adaptation
- available in the colours red and blue
- red: Setting point: 60 °C; Ash content: 0.035
- blue: Setting point: 64 °C; Ash content 0.02
- available in clip-clap tins of 65 g



**Order no. DR 000 119 HD 805**  
red, 65 g, tin

**Order no. DR 000 152 HD 805**  
red, 70 g, cylindre

**Order no. DR 000 120 HD 800**  
blue, 65 g, tin

#### 3.6 Blocking-out wax

- Special wax for blocking-out cavities and rough surfaces
- high melting point: 78 - 81 °C
- extremely hard
- connects well with die lacquer
- used for blocking-out and making undercuts parallel in cast metal denture preparation
- adheres well to plaster models
- flows well into the smallest areas
- easy to carve
- adheres well
- easy to boil out
- opaque coloured contours are easily recognisable
- Setting point: 80 °C; Ash content: 0,058
- available in clip-clap tins of 65 g



**Order no. DR 000 121 HD 815**  
pink, 65 g, tin



### 3.7 Aesthetic wax

- burns without residue
- for understanding and fabricating wax patterns or teeth in their natural shape and colour
- low contraction
- good flowing and carving characteristics
- high surface density / opaque
- the exact waxed pattern is immediately recognisable
- the opaque colours enable the contours to be clearly visible
- available in four colours from ivory to brown  
ivory: Setting point: 82 °C; Ash content: 0.127  
cream: Setting point: 85 °C; Ash content 0.077  
light brown: Setting point: 85 °C; Ash content: 0.160  
brown: Setting point: 80 °C; Ash content 0.003
- available in clip-clap tins of 65 g
- available in cylinders of 70 g



**Order no. DR 000 123 HD 809**  
ivory, 65 g, tin

**Order no. DR 000 153 HD 809**  
ivory, 70 g, cylindre

**Order no. DR 000 124 HD 810**  
cream, 65 g, tin

**Order no. DR 000 125 HD 803**  
light brown, 65 g, tin

**Order no. DR 000 126 HD 801**  
brown, 65 g, tin

### 3.8 CAD/CAM Modelling - scan wax

Very opaque



**Order no. DR 000 400 HD 830**  
white, 65 g, tin

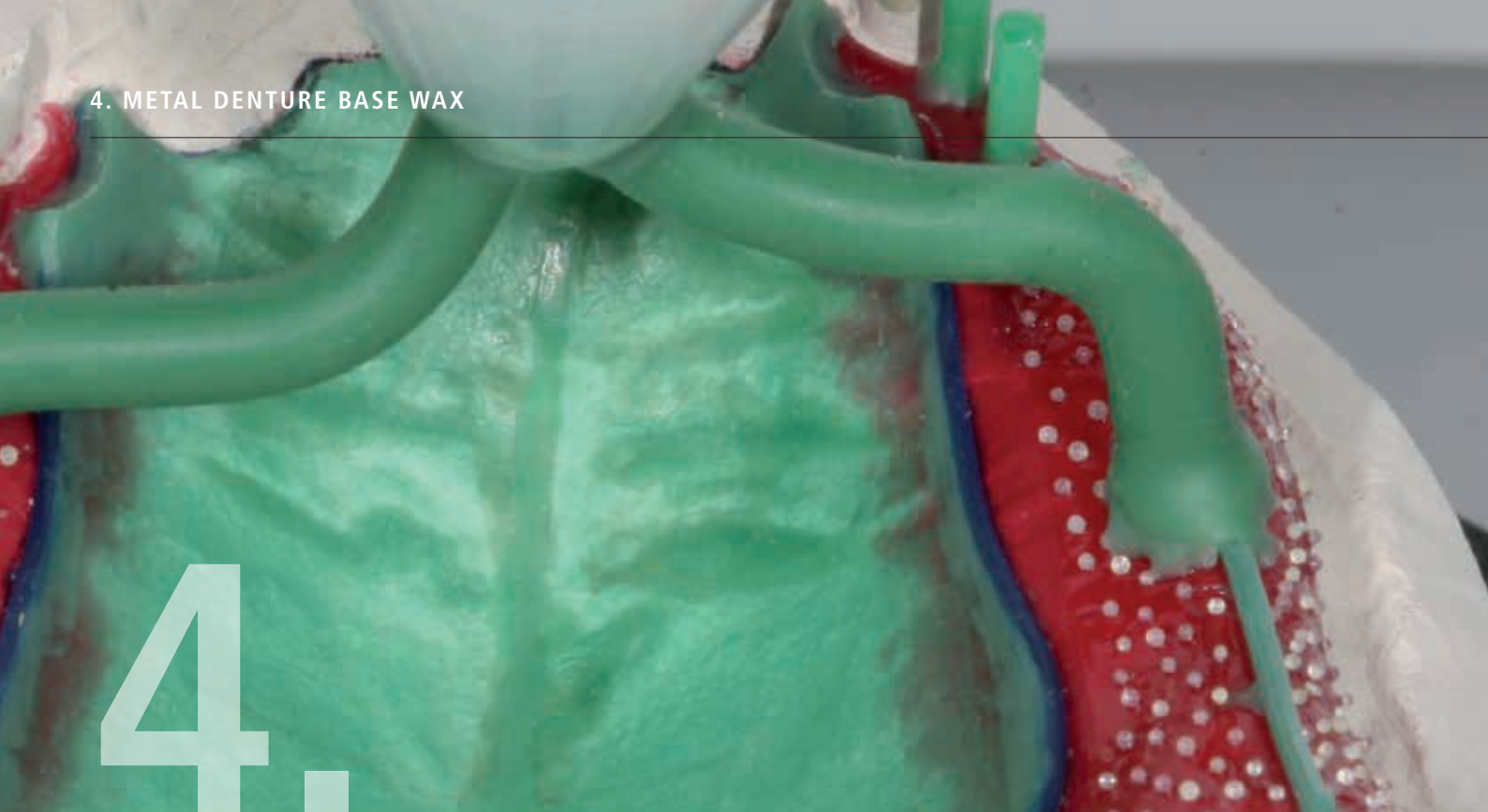
### 3.9 Flexo-Dip Dipping wax

- for the production of wax copings with an even walled thickness by dipping
- no risk of unintentional distortion
- available in the colours yellow and red  
red: Setting point: 71 °C; Ash content: 0.000  
yellow: Setting point: 69 °C; Ash content 0.002
- in granular form for quick, precise melting
- available in a sprinkle tin of 300 g
- available in an economy pack

New Quality: Very plastic dipping wax with good elastic memory and minimal contraction. Recommended working temperature 75 - 85 °C.

**Order no. DR 000 136 HD 803**  
yellow, 300 g, sprinkle tin





## METAL DENTURE BASE WAX



### 4.1 Metal denture base sculpting wax

- ideal for connecting all wax and plastic pre-fabricated parts when fabricating a metal denture base
- available in dark blue:  
Setting point: 60 °C; Ash content: 0.002
- available in clip-clap tins of 65 g



**Order no. DG 000 108 HD 800**  
blue, 65 g, tin

### 4.2 Metal denture wax sheets

- the transparency of the sheets allows markings on the model to be seen
- good adaptation
- secure adherence to model during duplication
- shape stability
- available as a smooth casting wax sheet in blue in thicknesses from 0.25 to 0.8 mm
- available as a smooth casting wax sheet in white in thicknesses from 0.3 to 0.6 mm
- available in structured, green casting wax sheet: finely veined and coarsely veined in various thicknesses: from 0.3 to 0.6 mm
- Sheet size 175 x 80 mm
- available as 15 sheets



**Order No. DH 000 124 NB 813**  
finely veined green  
150 x 75 x 0,30 mm

**Order No. DH 000 144 NB 813**  
coarsley veined green  
150 x 75 x 0,30 mm

**Order No. DH 000 126 NB 813**  
150 x 75 x 0,40 mm

**Order No. DH 000 145 NB 813**  
150 x 75 x 0,40 mm

**Order No. DH 000 127 NB 813**  
150 x 75 x 0,50 mm

**Order No. DH 000 146 NB 813**  
150 x 75 x 0,50 mm

**Order No. DH 000 128 NB 813**  
150 x 75 x 0,60 mm

**Order No. DH 000 147 NB 813**  
150 x 75 x 0,60 mm

**Order No. DH 000 161 NB 813**  
smooth green 150 x 75 x 0,30 mm

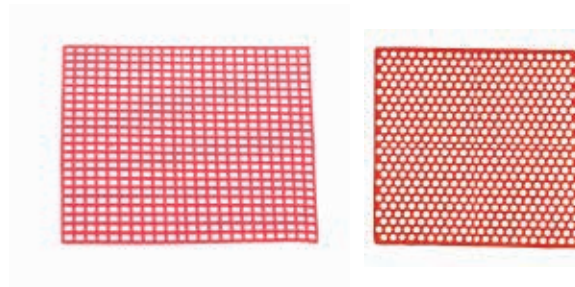
**Order No. DH 000 163 NB 813**  
smooth green 150 x 75 x 0,50 mm

**Order No. DH 000 162 NB 813**  
150 x 75 x 0,40 mm

**Order No. DH 000 164 NB 813**  
150 x 75 x 0,60 mm

### 4.3 Mesh retention

- adheres very well to the model
- easy to adapt
- dimensionally stable - easy to shape
- universal mesh structure for the best retention results
- dimensions: 40 x 60 mm
- available in 20 layers
- colour: red



**Order No. DH 000 119 NB 805**  
red, grid mesh, 20 layers

**Order No. DH 000 220 NB 805**  
red, round holes, 20 layers

### 4.4 Perforated wax retainer

- for the retentive areas in lower and upper metal dentures
- good stability
- high plasticity
- adheres well to refractory models
- available as 25 bars
- colour: red



**Order No. DH 000 122 NB 855**  
red, 25 bars

### 4.5 Wax templates

#### 4.5.1 Molar clasps

- adheres well to model
- easy to adapt
- dimensionally stable - easy to shape
- available in 10 layers
- colour: green



**Order No. DH 000 115 NB 813**  
green, 10 layers

#### 4.5.2 Premolars

- adheres well to model
- easy to adapt
- dimensionally stable - easy to shape
- available in 10 layers
- colour: green



**Order No. DH 000 116 NB 813**  
green, 10 layers

#### 4.5.3 Bonyhard

- adheres well to model
- easy to adapt
- dimensionally stable - easy to shape
- available in 10 layers
- colour: green



**Order No. DH 000 117 NB 813**  
green, 10 layers

#### 4.5.4 Ring clasps

- adheres well to model
- easy to adapt
- dimensionally stable - easy to shape
- available in 10 layers
- colour: green



**Order No. DH 000 118 NB 813**  
green, 10 layers

5. SPRUE WAX

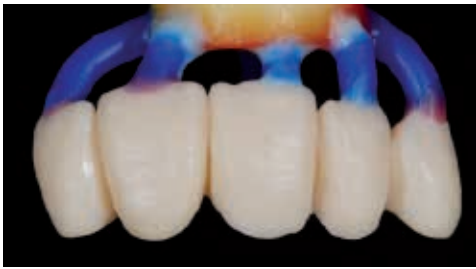


SPRUE  
WAX



5.





### 5.1 DUROFLEX Sprue Wax

**Tension-free and very malleable wax wire. Due to its high stability it may be waxed onto any object easily. Prevents accidental deformation of objects to be cast. Packaging: reel 250 g**

- stress-free
- elastic
- high strength
- no risk of unintentional distortion of casting objects
- available in two hardnesses and colours:
  - green = medium hardness
  - blue = hard
- available in the thicknesses from 2.0 to 5.0 mm



**Order No. DH 000 130 NB 813**  
green, reel 2.0 mm

**Order No. DH 000 140 NB 814**  
blue, reel 2.0 mm

**Order No. DH 000 131 NB 813**  
green, reel 3.0 mm

**Order No. DH 000 141 NB 814**  
blue, reel 3.0 mm

**Order No. DH 000 132 NB 813**  
green, reel 3.5 mm

**Order No. DH 000 142 NB 814**  
blue, reel 3.5 mm

**Order No. DH 000 133 NB 813**  
green, reel 4.0 mm

**Order No. DH 000 143 NB 814**  
blue, reel 4.0 mm

**Order No. DH 000 134 NB 813**  
green, reel 5.0 mm

**Order No. DH 000 144 NB 814**  
blue, reel 5.0 mm

**Order No. DH 000 151 NB 814**  
green, reel 2.0 mm

**Order No. DH 000 153 NB 814**  
turquoise, reel 3.5 mm

**Order No. DH 000 150 NB 814**  
green, reel 2.5 mm

**Order No. DH 000 154 NB 814**  
turquoise, reel 4.0 mm

**Order No. DH 000 152 NB 814**  
green, reel 3.0 mm

**Order No. DH 000 155 NB 814**  
turquoise, reel 5.0 mm

### 5.2 Palate Wax

This specialized wax is an essential tool in dental prosthesis fabrication. The pre-formed wax plates serve as your key to achieving the right thickness and precise anatomical details, resulting in impeccable finishing.

**Lingual Bar Wax** is a specialized wax used in the fabrication of dentures and lingual orthodontic braces. It is designed to fit on the lingual (tongue) side of the teeth, providing smooth, uniform support and helping to create precise, wellstructured dentures.

#### How to use Lingual Bar Wax?

**Preparation** – Ensure the wax sticks are at the right working temperature for molding.  
**Application** – Use the wax to build the required lingual bar or orthodontic waxup structure.  
**Shaping & Adjustments** – Trim or flame-soften the wax to adjust the denture arch size and width of the alveolar ridge.  
**Final Processing** – Once the wax-up is complete, proceed with further casting or finishing techniques to finalize the dental appliance.



**Order No. DM 174 VA 804**

**Order No. DM 175 VA 804**

### 5.3 Casting Wax blue for the conventinal crown and bridge technique

not for full ceramic, 4 x 25 g



**Order No. DRS0143**

## 5. SPRUE WAX

### 5.4 UTILITY WAX

Utility wax is to be used in the process of denture impression. It is applied to the impression tray to protect the periphery-edge. It ensures a good transfer from the impression to the model



Order no. DR000116AU807

Utility Wax ropes red square 450 g



Order no. DR000116AU807-W

Utility Wax ropes white round 450 g

### 5.5 Sprue wax casting channels



Order no. DRS H0040  
red, rods Ø 5 mm, 15 cm long, 450 g

### 5.6 Orthodontic Wax / Protection Wax

In transparent box made of crystal clear polystyrene filled with orthodontic wax.



Order no. DRSH 03950NBO  
Kit/4 stripes (Ø 5 mm, 45 mm)  
50 Kits/box



### 5.7 Preparation/Mounting wax

It can be well adapted to the master model. Suitable for casted partial dentures, before duplication of models.



Order No. DR 000 100 NB 807  
175 x 80 x 0.50 mm 200 g

Order No. DR 000 103 VA 807  
175 x 80 x 0.70 mm 200 g



6.

## ADDITIONAL PRODUCTS FOR THE DENTAL LABORATORY

### 6.1 LC – Light-Curing Tray plates

**For the fabrication of individual and functional impression trays. The material is also indicated for producing base plates for wax-ups and for bite templates.**

The sheets are anatomically shaped and vestibular enlarged for better use on moulds of dentate jaws. The design and the handling characteristics make the sheet suitable for the upper as well as the lower jaw.

The material can be cured with halogen and UV. Once cured properly the material is dimensionally stable.

- high molecular acrylate with inorganic filler / easy manipulating before – dimensionally stable after curing
- only one sheet model for upper and lower / less stock needed
- pink / blue opaque colour
- curing in 3 – 5 minutes with halogen or UV
- light curing / cures on demand
- 3 years shelf life
- 50 sheets per package



Order no. DH 000 301 NB 814  
pink, 50 pieces per package

Order no. DH 000 303 NB 814  
blue, 50 pieces per package



#### Indications

- individual impression trays
- functional impression trays
- base plates for wax-ups
- bite templates

### 7.1 Morsa Scan Stone New Dental gypsum type IV



#### Special stone for CAD-CAM systems

CAM-Stone has been developed for opto-electronic scanning. It prevents interfering reflections in the defined wavelengths. By using Scan-Stone the coating of the gypsum model is not necessary. The short setting time allows a fast chairside treatment.

**Recommendation:** For opto-electronic scanning (e.g. Cerec-System), crown and bridge models, master casts with precious and non-precious alloys.

**Colour:** ivory

Packagings:

DH 000830NB816	5,0 kg bag
DH 000833NB816	10,0 kg paper bag
DH 000832NB816	25,0 kg carton

### 7.2 Mor-Rock 22 Natural type IV Super Hard Stone



A fine flowing super hard stone of exceptional hardness. Outstanding edge stability and compressive strength, very good resistance to scratching and breakage while having a minimum expansion.

Also available as **Morsa Premium Speed**, where a quick setting time (6 – 7 min.) is desired.

**Recommendation:** crown and bridge models, implant models, master models with precious/ nonprecious alloys, control models, checkbite-casts

**Colour:** golden brown, white

Packagings: golden brown

DH 000928NB816	5,0 kg bag
DH 000923NB816	10,0 kg paper bag
DH 000922NB816	25,0 kg carton

white

DH 000618NB816	5,0 kg bag
DH 000613NB816	10,0 kg paper bag
DH 000612NB816	25,0 kg carton

### 7.3 Morsa Alpin Hard Stone Dental gypsum type III



Especially suitable for prosthetics and orthodontics because of special choice and raw materials and selected production process.

**Recommendation:** working and checkbite casts, acrylic dentures, repairs, relines, situation casts

**Colour:** blue, yellow

Packagings: blue

DH 000821NB816	5,0 kg bag
DH 000823NB816	10,0 kg paper bag
DH 000828NB816	25,0 kg carton

yellow

DH 000810NB816	5,0 kg bag
DH 000813NB816	10,0 kg paper bag
DH 000818NB816	25,0 kg carton

### 7.4 MOR-Vest II Speed



MOR-Vest II is a phosphate-bonded, special speed investment with a ultrafine corn size for crown and bridge work.

- Sufficient expansion even for CrCo alloys
- Excellent surfaces smoothness due to ultra-fine particles
- Fast preheating saves time
- Effortless devesting
- May be used with conventional rings or ringless. Expansion is unrestricted when ringless methods are utilized.
- Excellent fit both with precious or non-precious alloys as well as palladium-based alloys
- Ideal flow properties
- Sufficient working time



DH 000191NB816	5,0 kg (32 x 160 g)
DH 000192NB816	20,0 kg (125 x 160 g)

### 7.5 MORSIT XF Speed



MORSIT XF Speed is a phosphate bonded, graphite free and very fine grain precision investment for partial denture frameworks. It is usable for the conventional and speed casting technique and is suitable for casting all types of dental alloys.

- super fine grain size, creamy consistency
- perfect fitting, very smooth casting surfaces, excellent reproduction of details
- easy divesting

**MORSIT XF Speed should be used with MORSA type 100 liquid!**

DH 000310NB816	MORSIT XF Speed 5,0 kg carton (28 x 180 g)
DH 000311NB816	MORSIT XF Speed 20 kg (112 x 180 g)
DH 000312NB816	MORSIT XF Speed 20 kg (50 x 400 g)

### 7.6 MORE-MICRO



A fine, phosphate-bonded, graphite-free precision investment. Micro is suitable for use as a CrCo investment and also used successfully in for crown and bridgework technique. As with MORSIT, expansion is regulated by using liquid types 100 or 140 liquids.

- A super fine particle size ensures exact reproduction of detail and very smooth casting surfaces
- Expansion is precisely regulated by varying the concentration of the liquid
- Excellent flow properties

Micro should be used with MORSIT  
**Expansion liquid, type 100 or 140!**

DH 000201NB816	5,0 kg (28 x 180 g)
DH 000203NB816	20,0 kg (50 x 400 g)
DH 000204NB816	20,0 kg (4 x 5,0 kg)

## 7. GYPSUM & INVESTMENTS

### 7.7 MOR-Vest Press Ceramic



A phosphate bonded, graphite free precision investment especially developed for all pressable ceramic systems in the speed casting technique. Press can be used for the press to metal and press to zirconium system. This super fine investment guarantees a perfect fitting and very smooth surface.

- super fine powder, very creamy consistency
- for all kinds of pressing systems, also for large muffles
- for press to metal / press to zirconium
- super fine pressed surfaces
- easy divesting
- sufficient working time

DH 002003NB816 5,0 kg (50 x 100 g)

### 7.8 Standard Expansionsliquid



Two different expansion liquids are available for MORSA phosphate-bonded MORSA investments. MORSA technical instructions should be closely followed in selecting and utilizing these liquids.

DH 000241NB816 Expansionsliquid Typ 100 (1,0 Liter)

### 7.9 MORSIL 1 : 1



A high-quality addition-curing duplicating silicone with all the prerequisites for the adhesive tape and flasking techniques.

- Easy and economical measuring
- Suitable for dispensers
- Ideal low viscosity

DH 001001NB816 Morsil green 1 : 1 (1,0 kg) – Components A + B



Mixing ratio:	1 : 1
Mixing under vacuum	40 sec.
Working time at 23 °C	>5 min
Curing time at 23 °C	30 – 45 min
Tear resistance (DIN 53504)	ca. 2,2 N/mm <sup>2</sup>
Elongation at tear (DIN 53504)	ca. 310 %
Tear growth resistance (ASTMD 624 B)	> 6,5 N/mm <sup>2</sup>
Shore A hardness at 60 min.	> 24

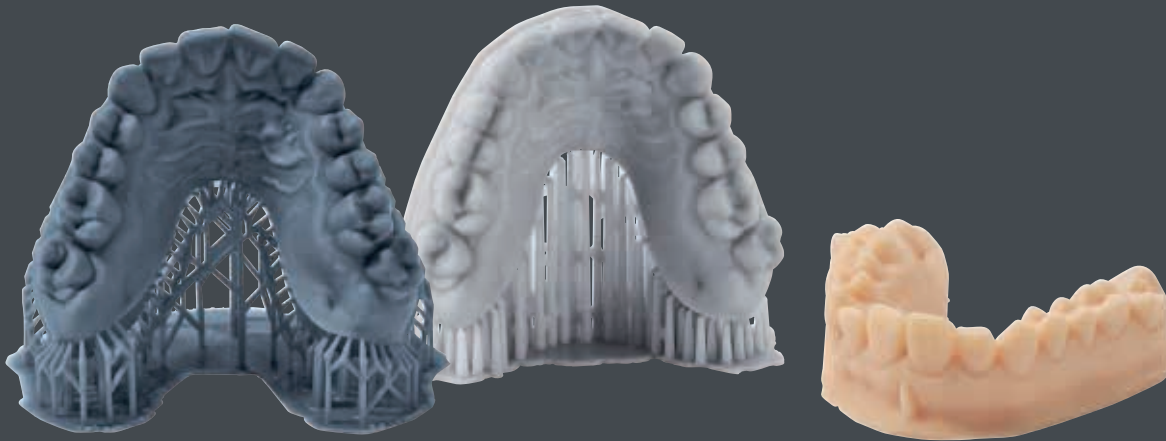
## 7.10 Squeeze Bite Plus – by Prof. Dr. Arnim Godt, Friedrichshafen

### Why is it better than handmade bite and copper wax?

It is a preformed wax bite of ideal size and thickness. It has no intermediate layer, allowing almost complete bite-through. No preparation is necessary, and it is only slightly more expensive than the wax plates originally used. Only a slight heating is required for bite registration. This creates a recess in the wax bite, allowing better control of the centers when biting. It is easy to adapt to the model. The bite is shorter and narrower, meaning trimming is often unnecessary. Trimming reveals good stability and accuracy. It has good long-term stability, and repositioning on the plaster model is very easy.

#### Squeeze bite plus, why is it better?

Squeeze bite plus	Handmade bite	copper wax
		
Pre-formed wax bite with ideal size and strength	Made by employees	Preformed wax bite
No intermediate layer, almost complete biting through possible	No intermediate layer, almost complete biting through possible	Intermediate layer, not completely bitten through (accuracy of occlusion (bite) is therefore lower)
No preparation necessary, only slightly more expensive than the wax plates	Basic material is cheap, but the bite has to be made by the staff (varying quality, time factor)	No preparation necessary, expensive
Bite registration: Only slight heating required	Bite registration: Only slight heating required	Bite registration: longer heating required (time factor)
Recess in the awake bite, control of the centers during bite registration possible	No recess, jaw centers not visible when taking the bite	No recess, jaw centers not visible when taking the bite
Adaptation to the model No problems Bite is shorter and narrower (often no circumcission necessary)	Adaptation to the model Fractures (breaks into fragments) Trimming of the bite is necessary (distal + buccal) (bite is often too wide and too long)	Adaptation to the model Does wax need to be heated beforehand (time factor), Lateral and distal circumcission often necessary (time)
Trim Good stability + accuracy	Trimming, unstable, risk of further breakage,	Trimming, stable, but no exact occlusion (bite) due to intermediate layer, Teeth of the plaster model break more frequently
Good long-term stability + easy repositioning on the plaster model	Poor long-term stability,	Good long-term stability, but due to the high hardness, the bite should



## Production of Models

### MOR-PRINT Model

Opaque, light- and moisture-stable, light-curing 3D printing resin for the production of very precise, true-to-detail master, stump and / or functional models with finest and smooth surface structure.

Without fillers & pigments

High Precision

#### Product benefits

- ✓ Very dimensionally stable, precisely grindable
- ✓ Preparation lines optimally visible through opacity
- ✓ High construction precision - for an excellent fit of model stumps
- ✓ High efficiency - thanks to the low-viscosity setting of the resin for lower material consumption and short post-processing

#### Areas of application

- Models
- Model stumps
- Models for splints and functional models



#### Material properties

Property	Value	Test Method
<b>Acrylate mixture</b>		
Viscosity	950 ± 100 mPa·s	ISO 3219
<b>End product</b>		
Flexural strength	68 ± 2 MPa	ISO 178
Modulus of elasticity	1600 ± 100 MPa	ISO 178

#### DELIVERY FORM

1000 g  
1000 g  
\*\*planned

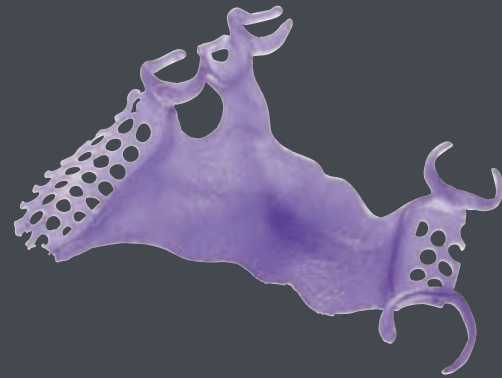
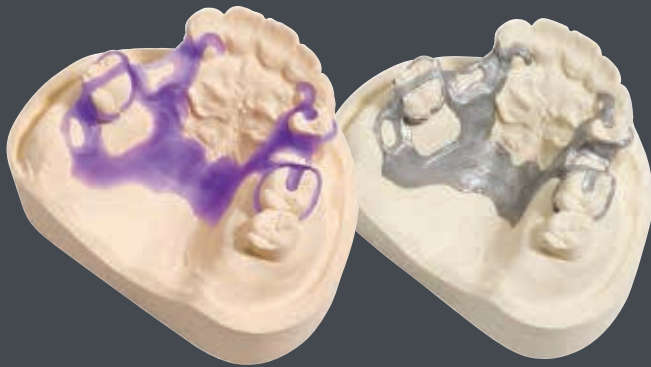
#### COLOR

- ash-gray
- sand

#### REF

Order no. DH000 853 NB-814

Order no. DH000 853 NB-801



## Cast Objects

### MOR-PRINT Cast

Burn-out, light-curing acrylate-based premium resin for the additive manufacturing of objects in the press and model casting technique.

Finest structures

Burns-out

#### Product benefits

- ✓ Burns-out without residue (< 0.1 %), even with large volume parts
- ✓ Warp-free, even with large-volume (voluminous) objects
- ✓ Matched to phosphate-bonded investment materials
- ✓ High strength, shape and edge stability, best drawing accuracy for filigree structures
- ✓ The finest structures thanks to layer thicknesses of up to 25 µm - precise reproduction with the finest surface structure

#### Areas of application

- Cast objects of all kinds
- Applicable in the conventional as well as in the speed casting process for press ceramics e.g. veneers, inlays or onlays



#### Material properties

Property	Value	Test Method
<b>Acrylate mixture</b>		
Viscosity	1000 ± 200 mPa·s	ISO 3219
<b>End product</b>		
Flexural strength	104 ± 3 MPa	ISO 178
Modulus of elasticity	2900 ± 200 MPa	ISO 178
Glass transition	86 °C	ISO 11357
Ash content	< 0,1 %	ISO 3451-1*

\*based on

DELIVERY FORM

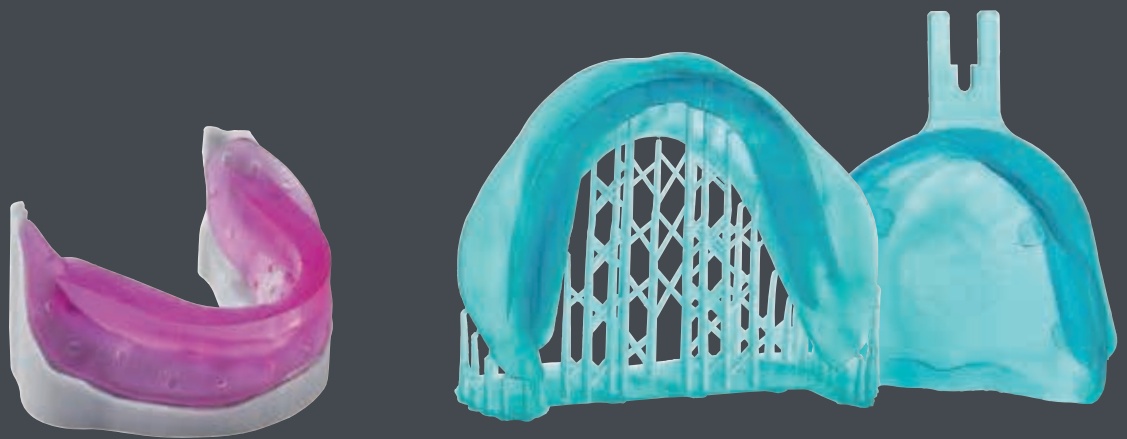
1000 g

COLOR

● purple

REF

Order no. DH000 853 NB-815



# Individual Impression Trays

## MOR-PRINT Tray

Light-curing, bio-compatible 3D printing resin for the production of individual functional trays and impression trays, bite registration, transfer keys and base plates.

Medical  
Device Class  
I

Layer  
thicknesses  
up to  
150 µm

### Product benefits

- ✓ Biocompatibility tested according to EN ISO 10993-1
- ✓ High dimensional stability and warp resistance for exact, distortion-free impressions
- ✓ Odorless and tasteless
- ✓ Retention holes can be planned in advance in the CAD modeling
- ✓ Effective, as it is optimised for high printing speeds and high layer thicknesses of up to 150 µm

### Areas of application

- Individual functional trays and impression trays
- Bite registrations
- Transfer keys
- Base plates

### Material properties

Property	Value	Test Method
<b>Acrylate mixture</b>		
Viscosity	900 ± 100 mPa·s	ISO 3219
<b>End product</b>		
Flexural strength	116 ± 10 MPa	ISO 10477
Modulus of elasticity	2900 ± 300 MPa	ISO 10477*
Glass transition	91 °C	ISO 11357
Vickers hardness	20 ± 1 HV0,2	ISO 6507-1*

\*based on



Designed for tray-based photopolymerisation at 385 nm

### DELIVERY FORM

1000 g  
1000 g





### COLOR

- aqua
- hot-pink

### REF

Order no. DH000 853 NB-800

Order no. DH000 853 NB-804

	Areas of application	MDC*	Color	Viscosity	Flexural strength	Module of elasticity	Glass transition	Vickers hardness	Wave-length	Layer thickness
 Proto	<ul style="list-style-type: none"> <li>• 3D printed objects of all kinds</li> </ul>	–	<ul style="list-style-type: none"> <li>• clear</li> <li>• cobalt-blue</li> <li>• black**</li> </ul>	920 ± 100 mPa·s	108 ± 4 MPa	3000 ± 100 MPa	93 °C	–	385 nm	25 µm 50 µm 100 µm
 Cast	<ul style="list-style-type: none"> <li>• Cast objects of all kinds</li> </ul>	–	<ul style="list-style-type: none"> <li>• purple</li> </ul>	1000 ± 200 mPa·s	104 ± 3 MPa	2900 ± 200 MPa	86 °C	–	385 nm	25 µm 50 µm 100 µm
 Model	<ul style="list-style-type: none"> <li>• Models</li> <li>• Model stumps</li> <li>• Models for splints and functional models</li> </ul>	–	<ul style="list-style-type: none"> <li>• ash-gray</li> <li>• taupe-gray</li> <li>• smoky-black**</li> <li>• sand</li> </ul>	950 ± 100 mPa·s	68 ± 2 MPa	1600 ± 100 MPa	–	–	385 nm	25 µm 50 µm 100 µm
 Tray	<ul style="list-style-type: none"> <li>• Individual functional trays and impression trays</li> <li>• Bite registrations</li> <li>• Transfer keys</li> <li>• Base plates</li> </ul>	I	<ul style="list-style-type: none"> <li>• aqua</li> <li>• hot-pink</li> </ul>	900 ± 100 mPa·s	116 ± 10 MPa	2900 ± 300 MPa	91 °C	20 ± 1 HV0,2	385 nm	50 µm 100 µm 150 µm

## Printer compatibility overview

MOR-PRINT 3D printing liquids are generally compatible with DLP printers with a wavelength of 385 nm. Print parameters are available for the following printers.

	MOR-PRINT Proto	MOR-PRINT Cast	MOR-PRINT Model	MOR-PRINT Tray	MOR-PRINT Surgical Guide (soon)	MOR-PRINT Surgical Guide HT (soon)	MOR-PRINT Splint (soon)	MOR-PRINT Splint flex (soon)
Carima IMD	✓	✓	✓	✓	✓	✓	✓	✓
W2P SolFlex / SolLab	✓	✓	✓	✓	✓	✓	✓	✓
VOCO SolFlex 650 / 350 / 170	✓	✓	✓	✓	✓	✓	✓	✓
Rapid Shape D20+ / D30+	○	✓	✓	✓	✓	✓	✓	✓
Asiga Pico / PRO / MAX / PRO 4K	✓	✓	○					
Ack uretta FreeShape 120	✓	✓	✓	✓	✓	✓	✓	✓
DEKEMA trix print <sup>2</sup>	✓	✓	✓	✓	✓	✓	✓	✓

○Parameters under evaluation





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### Service / OEM Manufacturing

With over a 120 years of experience, MORSA Dental can OEM - manufacture a comprehensive range of Own Brand Products to your individual requirements. This includes an extensive range of dental materials for Laboratories and Dentists

Consult us to increase your market share.



MORSA waxes have been developed further within the last decades due to consistent communication with practitioners and dental researchers. The management board is always open and grateful for feedback to MORSA from dental technicians and dentists, with opinions, suggestions and constructive criticism based on their practical experiences. For every idea which is transformed into a product you will receive a prize. We would like to thank you for the many years of support you have given us.